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# HCMS-235x CMOS Extended Temperature Range 5 × 7 Alphanumeric Display



### Description

The Broadcom<sup>®</sup> HCMS-235x sunlight viewable 5 × 7 LED four-character display is contained in 12-pin dual-inline packages designed for displaying alphanumeric information. The display is designed with on-board CMOS integrated circuits. Two CMOS ICs form an on-board 28-bit serial-in/parallel-out shift register with constant current output LED row drivers. Decoded column data is clocked into the on-board shift register for each refresh cycle. Full character display is achieved with external column strobing.

#### Features

- On-board low power CMOS IC Integrated shift register with constant current LED drivers
- Wide operating temperature range -55°C to +100°C
- Compact glass ceramic four-character package Series X-Y stackable
- Sunlight viewable
- 5 × 7 LED matrix displays full ASCII set
- Character height of 5.0 mm (0.20 in.)
- Wide viewing angle
  - X Axis = ±50°

 $Y Axis = \pm 65^{\circ}$ 

Usable in night vision lighting applications

#### **Applications**

- Avionics
- Communication systems
- Fire control systems
- Radar systems

# **Package Dimensions**



LEAD MATERIAL IS COPPER ALLOY, SOLDER DIPPED.

# **Absolute Maximum Ratings**

Parameter	Value
Supply Voltage V <sub>DD</sub> to Ground	–0.3V to 7.0V <sup>a</sup>
Data Input, Data Output, V <sub>B</sub>	–0.3V to V <sub>DD</sub>
Column Input Voltage, V <sub>COL</sub>	–0.3V to V <sub>DD</sub>
Free Air Operating Temperature Range, T <sub>A</sub>	–55°C to +100°C
Storage Temperature Range, T <sub>S</sub>	–55°C to +100°C <sup>b, c</sup>
Maximum Allowable Package Power Dissipation, $P_D^{b, c}$ at $T_A = 71^{\circ}C$	1.31W
Through-the-Wave Solder Temperature <sup>d</sup>	250°C for 3 seconds maximum
Solder Dipping Temperature <sup>d</sup>	260°C for 5 seconds maximum
ESD Protection at1.5 kΩ, 100 pF	V <sub>Z</sub> = 4 kV

a. Maximum duration 2 seconds.

b. Maximum allowable power dissipation is derived from V<sub>DD</sub> = 5.25V, V<sub>B</sub> = 2.4V, V<sub>COL</sub> = 3.5V, 20 LEDs ON per character, 20% DF.

c. HCMS-2353 derate above 71°C at 23 mW/°C,  $R\theta_{J-A} = 45$ °C/W. Derating based on  $R\theta_{J-A}$  = 35°C/W per display for printed circuit board assembly.

d. 1.59 mm (0.063 in.) below body.

# **Recommended Operating Conditions**

# Over Operating Range (-55°C to +100°C)

Parameter	Symbol	Min.	Тур.	Max.	Units
Supply Voltage	V <sub>DD</sub>	4.75	5.00	5.25	V
Data Out Current, Low State	I <sub>OL</sub>	_	_	1.6	mA
Data Out Current, High State	I <sub>OH</sub>	_	_	-0.5	mA
Column Input Voltage	V <sub>COL</sub>	2.75	3.0	3.5	V
Setup Time	t <sub>SETUP</sub>	10	_	—	ns
Hold Time	t <sub>HOLD</sub>	25	_	_	ns
Clock Pulse Width High	t <sub>WH(CLOCK)</sub>	50	_	—	ns
Clock Pulse Width Low	t <sub>WL(CLOCK)</sub>	50	_	—	ns
Clock High to Low Transition	t <sub>THL</sub>		_	200	ns
Clock Frequency	f <sub>CLOCK</sub>			5	MHz

## Electrical Characteristics Over Operating Range (-55°C to + 100°C)

Parameter	Symbol	Test Conditions	Min.	Typ. <sup>a</sup>	Max.	Units
Supply Current, Dynamic <sup>b</sup>	I <sub>DDD</sub>	f <sub>CLOCK</sub> = 5 MHz	—	6.2	7.8	mA
Supply Current, Static <sup>c</sup>	I <sub>DDDSoff</sub>	$I_{DDDSoff}$ $V_B = 0.4V$ , Data and Clock = 0.4V		1.8	26	mA
	DDDSon	$V_B$ = 2.4V, Data and Clock = 0.4V	_	2.2	6.0	-
Column Input Current	I <sub>COL</sub>	V <sub>B</sub> = 0.4V		_	10	μA
		V <sub>B</sub> = 2.4V		500	650	mA
Input Logic High Data, V <sub>B</sub> , Clock	VIH	V <sub>DD</sub> = 4.75V	2.0			V
Input Logic Low Data, V <sub>B</sub> , Clock	VIL	V <sub>DD</sub> = 5.25V	_	_	0.8	V
Input Current II		V <sub>DD</sub> = 5.25V		_		μA
Data		$V^{d}$ = 2.4V (Logic High) or	-46	-60	-103	
Clock, V <sub>B</sub>		$V^{d} = 0.4V$ (Logic Low)	-92	-120	-206	
Data Out Voltage	V <sub>OH</sub>	V <sub>DD</sub> = 4.75V	2.4	4.2		V
		I <sub>OH</sub> =0.5 mA				
		I <sub>COL</sub> = 0 mA				
	V <sub>OL</sub>	V <sub>DD</sub> = 5.25V	_	0.2	0.4	V
		I <sub>OL</sub> = 1.6 mA				
		I <sub>COL</sub> = 0 mA				
Power Dissipation Per Package <sup>e</sup>	PD	V <sub>DD</sub> = 5.0V	_	668		mW
		V <sub>COL</sub> = 3.5V				
		17.5% DF				
		V <sub>B</sub> = 2.4V				
		15 LEDs ON per Character				
Thermal Resistance	$R_{ extsf{ heta}J-PIN}$			10		°C/W
IC Junction-to-Pin <sup>f</sup>						
Leak Rate					5 ×10 <sup>-8</sup>	cc/second

a. All typical values specified at V<sub>DD</sub> = 5.0V and T<sub>A</sub> = 25°C.

b. I<sub>DD</sub> Dynamic is the IC current while clocking column data through the on-board shift register at a clock frequency of 5 MHz, the display is not illuminated.

c. I<sub>DD</sub> Static is the IC current after column data is loaded and not being clocked through the on-board shift register.

d. V<sub>I</sub> represents the input voltage to an input pin.

e. Four characters are illuminated with a typical ASCII character composed of 15 dots per character.

f. IC junction temperature  $T_J (IC) = (P_D)(R\theta_{J-PIN} + R\theta_{PC-A}) + T_A$ .

# **Optical Characteristics at T<sub>A</sub> = 25°C**

## High Performance Green, HCMS-2353

Description	Symbol	Test Conditions	Min.	Typ. <sup>a</sup>	Max.	Units
Peak Luminous Intensity per LED <sup>b</sup> (Character Average)	I <sub>VPEAK</sub>	$V_{DD} = 5.0V$ $V_{COL} = 3.5V$ $V_{B} = 2.4V$ $T_{i} = 25^{\circ}C^{c}$	2400	3000	_	µcd
Dominant Wavelength <sup>d, e</sup>	$\lambda_d$		_	574		nm
Peak Wavelength	$\lambda_{PEAK}$		—	568		nm

a. All typical values specified at  $V_{\text{DD}}$  = 5.0V and  $T_{\text{A}}$  = 25°C unless otherwise noted.

b. These LED displays are categorized for luminous intensity, with the intensity category designated by a letter code on the back of the package.

c. T<sub>i</sub> refers to the initial case temperature of the display immediately prior to the light measurement.

d. Dominant wavelength,  $\lambda_d$ , is derived from the CIE Chromaticity Diagram, and represents the single wavelength that defines the color of the device.

e. Categorized for color with the color category designated by a number on the back of the package.

## Yellow, HCMS-2351

Description	Symbol	Test Condition	Min	Typ. <sup>a</sup>	Max.	Units
Peak Luminous Intensity per LED <sup>b</sup> (Character Average)	I <sub>VPEAK</sub>	$V_{DD} = 5.0V$ $V_{COL} = 3.5V$ $V_{B} = 2.4V$ $T_{i} = 25^{\circ}C^{\circ}$	1600	2400	_	mcd
Dominant Wavelength <sup>d, e</sup>	$\lambda_d$	—		585		nm
Peak Wavelength	$\lambda_{PEAK}$			583		nm

a. All typical values specified at V\_DD = 5.0V and T\_A = 25°C unless otherwise noted.

b. These LED displays are categorized for luminous intensity, with the intensity category designated by a letter code on the back of the package.

c.  $\, T_{i} \, refers$  to the initial case temperature of the display immediately prior to the light measurement.

d. Dominant wavelength,  $\lambda_d$ , is derived from the CIE Chromaticity Diagram, and represents the single wavelength that defines the color of the device.

e. Categorized for color with the color category designated by a number on the back of the package.

# **Switching Characteristics**



Parameter	Condition	Тур.	Max.	Units
f <sub>clock</sub> CLOCK Rate			5	MHz
t <sub>PLH</sub> , t <sub>PHL</sub>	C <sub>L</sub> = 15 pf	—	105	ns
Propgation Delay	$R_L = 2.4 \text{ k}\Omega$			
CLOCK to DATA OUT				
t <sub>OFF</sub>		4	5	μs
V <sub>B</sub> (0.4V) to				
Display OFF				
t <sub>ON</sub>		1	2	
V <sub>B</sub> (2.4V) to				
Display ON				

## **Electrical Description**

The display contains four 5 x 7 LED dot matrix characters and two CMOS integrated circuits, as shown in Figure 1. The two CMOS integrated circuits form an on-board 28-bit serial-in/parallel-out shift register that accepts standard TTL logic levels. The Data Input, pin 12, is connected to bit position 1 and the Data Output, pin 7, is connected to bit position 28. The shift register puts out control constant current sinking LED row drivers. A logic 1 stored in the shift register enables the corresponding LED row driver and a logic 0 stored in the shift register disables the corresponding LED row driver.

#### The electrical configuration of these CMOS IC

alphanumeric displays allows for an effective interface to a display controller circuit, which supplies decoded character information. The row data for a given column (one 7-bit byte per character) is loaded (bit serial) into the on-board 28-bit shift register with high-to-low transitions of the clock input.

To load decoded character information into the display, column data for character 4 is loaded first, and the column data for character 1 is loaded last in the following manner. The 7 data bits for column 1, character 4, are loaded into the on-board shift register. Next, the 7 data bits for column 1, character 3, are loaded into the shift register, shifting the character 4 data over one character position.

This process is repeated for the other two characters until all 28 bits of column data (four 7-bit bytes of character column data) are loaded into the on-board shift register. Then the column 1 input,  $V_{COL}$  pin 1, is energized to illuminate column 1 in all four characters. This process is repeated for columns 2, 3, 4, and 5. All  $V_{COL}$  inputs should be at logic low to ensure that the display is off when loading data. The display is blank when the blanking input  $V_B$ , pin 8, is at logic low regardless of the outputs of the shift register or whether one of the  $V_{COL}$  inputs is energized. Refer to Application Note 1016 for drive circuit information.



#### Figure 1: Display Block Diagram

## **ESD Susceptibility**

The display has an ESD susceptibility rating of Class 3 of MIL-STD-883E, HBM. Take normal CMOS handling precautions when handling these devices.

# Soldering and Post Solder Cleaning

These displays may be soldered with a standard wave solder process using either an RMA flux and solvent cleaning or an OA flux and aqueous cleaning. For optimum soldering, the solder wave temperature should be 245°C, and the dwell time for any display lead passing through the wave should be 1.5 to 2 seconds. For more detailed information, refer to Application Note 1027, *Soldering LED Components*.

# **Contrast Enhancement**

When used with the proper contrast enhancement filters, the display is readable in sunlight.

Refer to Application Note 1029, *Luminous Contrast and Sunlight Readability of the HDSP-235X Series Alphanumeric Displays for Sunlight Viewable Applications,* for information on contrast enhancement for sunlight and daylight ambient. Refer to Application Note 1015, *Contrast Enhancement Techniques for LED Displays,* for information on contrast enhancement in moderate ambients.

# **Night Vision Lighting**

When used with the proper NVG/DV filters, the HCMS-235x display may be used in night vision lighting applications. For a list of NVG/DV filters and a description on night vision lighting technology, refer to Application Note 1030, *LED Displays and Indicators and Night Vision Imaging System Lighting*.

# Controller Circuits, Power Calculations, and Display Dimming

Refer to Application Note 1016, *Using the HDSP-2000 Alphanumeric Display Family*, for information on controller circuits to drive these displays, how to do power calculations, and a technique for display dimming.





# **Intensity Bin Limits**

## Intensity Bin Limits for HCMS-2351

	Intensity Range (mcd)			
Bin	Min.	Max.		
Q	11.197	15.774		
R	13.437	19.718		
S	16.797	23.662		
Т	20.156	29.577		
U	25.195	35.492		

## **Intensity Bin Limits for HCMS-2353**

	Intensity Range (mcd)			
Bin	Min.	Max.		
S	16.797	23.662		
Т	20.156	29.577		
U	25.195	35.492		
V	30.234	44.366		
W	37.739	52.239		

## **Color Bin Limits**

		Q	Α
Color	Color Bin	Min.	Max.
Yellow	3	581.5	585.0
	4	584.0	587.5
	5	586.5	590.0
	6	589.0	592.5
	7	591.5	595.0
Green	1	576.0	580.0
	2	573.0	577.0
	3	570.0	574.0
	4	567.0	571.0

# **NOTE:** Test conditions as specified in Optical Characteristics at $T_A = 25^{\circ}C$ .

# **Option Code Definition**

HCMS-235x-x <sub>1</sub> x <sub>2</sub> x <sub>3</sub> x	н	С	Μ	S	-	2	3	5	Х	-	<b>x</b> 1	x <sub>2</sub>	x <sub>3</sub>	x	x
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lv Bin Ra	lv Bin Range Identifier						
x <sub>1</sub> x <sub>2</sub>	x <sub>1</sub>	Minimum Iv bin					
	x <sub>2</sub>	Maximum Iv bin					
Color Bin Range Identifier							
x <sub>3</sub>	А	Color bin 2 or 3					
	В	Color bin 4 or 5					
	С	Color bin 5 or 6					
	D	Color bin 3 or 4					

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